Crush Sleeve

Product Installation Guidelines

WARNING – These are GUIDELINES ONLY and are NO GUARANTEE of a properly designed and installed exhaust system. Centek's products are used in a variety of systems and applications. Therefore, it is impossible for Centek to provide specific installation instructions for all possible configurations of exhaust systems that may be incorporated on a marine vessel by the vessel manufacturer.

IT IS THE RESPONSIBILITY OF THE BOAT MANUFACTURER TO PROPERLY DESIGN AND INSTALL AN EXHAUST SYSTEM APPROPRIATE FOR THE VESSEL IT MANUFACTURES.

The Crush Sleeve is a stainless steel ring to be fitted within fiberglass exhaust connection tubes to provide extra strength for tight clamping applications.
Crush Sleeves are fabricated to mate to Centek VernaTube™ tubing and may not be compatible with other brands.

The guidelines for the Crush Sleeve are as follows:

1. Clean and sand the inside of the tubing to a depth of 4”

2. Apply 3M™ 5200 Fast Cure to the inside of the tubing and to the outside of the Crush Sleeve.

3. Insert Crush Sleeve into tubing such that the ends are flush. Wipe off excess adhesive.

4. Install exhaust hose and hose clamps. Follow hose clamp manufacturer recommendations for clamp torqueing.

5.Allow adhesive to cure 24 hours before starting engine.

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